



DongGuan QiDe Machinery Co., Ltd

东莞市启德机械有限公司

XinNan 2nd Industrial Zone, Qi Shi Town, Dong Guan City, Guang Dong Province, China

Talon lai Pho:+8618607698261 Tel:86 769 86666261 Email:lai@qidemachinery.com

Double Servo Control Semi Auto Stitching Machine YXD-010S 2800mm Patent No.:ZL200920130584.9 ZL2009201305285.3

Specification	YXD-010S	
	2800mm	
Max.Sheet size(A+B)×2	2800mm	110inch
Min.Sheet size(A+B)×2	606mm	23.6inch
Max.Box Length (A)	1050mm	41.3inch
Min. Box Length (A)	123mm	4.9inch
Max. Box Width (B)	600mm	23.6inch
Min. Box Width (B)	150mm	5.9inch
Max. Sheet Height (C+D+C)	1200mm(1200-2250mm need customized)	47.3inch
Min. Sheet Height (C+D+C)	300mm	11.8inch
Cardboard thickness	3-8mm(3-12mm need customized)	
Machine Speed	500 Stitches/Minute	
Stitching Pitch	30-120mm	
Height of feeder	900mm	
The first position of Stitching pitch	25mm	
Power Required	4HP	
Input Voltage	380V three phase	
Stitching wire(Thickness*width)	(0.68-0.75)*(1.8-2.0)mm	
Stitching wire tray	2.5kg	
Machine Length	2800mm	
Machine Weight	2000KG	
Stitching Type	Single, Double, Tie Stitching: "/ / / /"、"// // //"、"// / / / //"	
No.of Stitches	1-99 Stitches	

Suitable for 3/5-Layer boxes(3mm-8mm),customised size available for 7ply(8-13mm)

Features:

The size can be quickly changed in one minute

Very easy operation no training required

Single, double and tie stitching are available, all the nails can be rounded off in one time

Automatic counter ejector, when up to the qty set up on the touch screen, will automatically bundle sheaves of cartons

Touch screen operation

Adopt double Servo Control system

Stitching pitch can be adjustable to set on the touch screen, and the max stitching pitch can reach for 120mm

Suitable for boxes with cover or without cover

Rear baffle was Electrically controlled, it has the memory function

Main accessories:

Description	Brand and Origin
Stitching head	Taiwan XX
Servo Control System	Japan Yaskawa
PLC	Germany Siemens
Touch Screen	Taiwan Weilun
Bottom Die	Japan Fuji
Wire Knife	Japan Fuji
Button Switch & Limit Switch	Taiwan Tiande
Electrical Box Switch	Taiwan Shilin
Motor	Taiwan Haoxin
Synchronous Belt	Germany HONGS BELT
Bearings	Japan NACHI
Unilateral Bearings	Taiwan DXBL
Pneumatic Components	Taiwan Yadeke

Machine parts

No	Name	QTY
1	Main machine	1PCS
2	Conveyor+counter ejector	1PCS
3	Roll rack	1PCS
4	Standing platform	1PCS

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